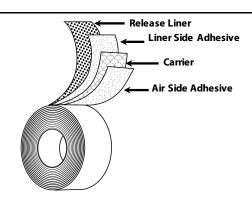


3600A Double-Coated Tape



Liner: 60lb Silicone Coated Kraft

Liner Side Adhesive: Acrylic (1618)

Backing/Carrier: 0.5 mil polyester film

Air Side Adhesive: Acrylic (1618)

Applications

General purpose laminting for paper, felt, foam and plastic

Assembly and fastening of components

Benefits

General purpose splicing applications

Features

Polyester Film Carrier	 Support for aid in processing and application Easily conforms to various surface types
Acrylic Adhesive	 High tack, medium peel adhesive
	 Bonds well to ABS, PC, LDPE, and HDPE
60lb Silicone Coated Kraft Liner	 Easy to die cut and convert

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	6.3 mils	0.160 mm	PSTC 133
Adhesive Thickness (Air Side)	1.2 mils	0.030 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.2 mils	0.030 mm	PSTC 133
Liner Thickness	3.4 mils	0.086 mm	PSTC 133
Adhesion to Steel (Air Side)	110 oz/in	12.03 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	110 oz/in	12.03 N/cm	PSTC 101 Mod
Shear Strength	<24 Hours		
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Service Temperature	-24 to 200 °F	-31 to 93 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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